### INTERNATIONAL SEARCH REPORT

pernational application No. PCT/CA2005/000654

A. CLASSIFICATION OF SUBJECT MATTER PC(7): C22B 3/22, C22B 3/06, C01G 49/06, C22B 3/44, C22B 7/02

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7: C22B, C01G

USPC: 75, 423

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

CPC: 53

Electronic database(s) consulted during the international search (name of database(s) and, where practicable, search terms used) Delphion

#### C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
Y	US 2,643,204 (Mancke) 23 June 1953 (23-06-1953) * whole document *	1, 3, 4, 13, 14		
Y	US 2,762,703 (Mancke) 11 September 1956 (11-09-1956) * whole document *	1, 3, 4, 11-14		
Y	US 2,916,357 (Schaufelberger) 8 December 1959 (08-12-1959) * col.2, l.20-28, 50-57, 65-72; example 2 *	1, 3, 4, 7, 11-14, 27		
Υ	US 4,097,271 (Swinkels et al.) 27 June 1978 (27-06-1978) * col.8, I.6-13, 19-21; claim 1 *	1, 3, 9, 10		
Υ	US 4,282,190 (Müller et al.) 4 August 1981 (04-08-1981) * col.2, l.1-15; examples *	1, 3, 4, 9, 10-13, 15		
X Y	US 4,414,196 (Matsumoto et al.) 9 November 1983 (08-11-1983) * col.1, l.59-68; col.4, l.24-27; col.5, l.25-32 *	1-4, 7-12, 15-27 13, 14		

[X]	Further	documents are listed in the continuation of Box C.	[X]	[X] See patent family annex.		
	Special	categories of cited documents :	"T"	later document published after the international filing date or priority		
"A"	document defining the general state of the art which is not considered to be of particular relevance			date and not in conflict with the application but cited to understand the principle or theory underlying the invention		
"E"		application or patent but published on or after the international	"X"	document of particular relevance; the claimed invention cannot be considered noted or cannot be considered to involve an inventive step when the document is taken alone		
"L"	docume cited to special	nt which may throw doubts on priority claim(s) or which is establish the publication date of another citation or other reason (as specified)	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination		
"O"	docume	ant referring to an oral disclosure, use, exhibition or other means	" <u>&amp;</u> "	being obvious to a person skilled in the art		
"P"	docume the prior	ent published prior to the international filing date but later than rity date claimed	a	document member of the same patent family		
Date	Date of the actual completion of the international search		Date	Date of mailing of the international search report		
29 Ju	29 July 2005 (29-05-2005)		17 At	17 August 2005 (17-08-2005)		
Name and mailing address of the ISA/CA		Autho	Authorized officer			
Canadian Intellectual Property Office		1				
Place du Portage I, C114 - 1st Floor, Box PCT		Jay I	Jay Fothergill (819) 997-4842			
50 Victoria Street			- , -,			
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mational application No. PCT/CA2005/000654

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Y	US 6,616,747 (Sumita) 9 September 2003 (09-09-2003) * background of invention; col.3, 1.30-40, 61-67; col.2, 1.1-5; example 1 *	1, 7, 8, 13, 14, 20-25, 27
Y	CA 2,156,295 (McElroy) 1 September 1994 (01-09-1994) * p.6, l.16-29; p.11, l.31-34; claim 1 *	1, 3, 4, 9, 26
A·	JP 56-129615 A2 (Katsuyasu et al.) 9 October 1981 (09-10-1981) * abstract *	1, 3
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Information on patent family members

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